

INDEXABLE PRODUCTS DIVISION

Introducing the **TRIG-GR**

This unique grooving and profiling system utilizes a Trigon insert for unmatched performance.

REPLACE THOSE BIG EXPENSIVE

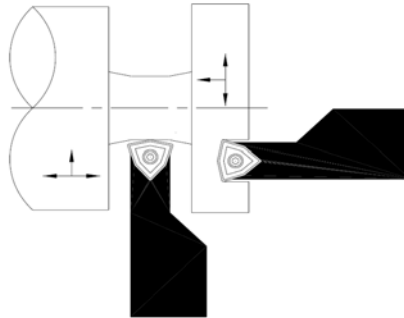


DOGBONE AND

SINGLE SIDED INSERTS

No other tool on the market has the flexibility to:

- Profile
- Groove
- Face Groove
- Turn
- Face



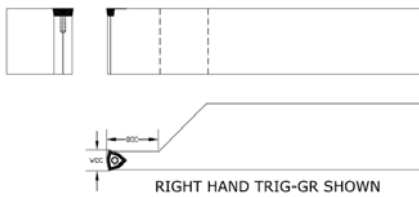
As effectively as the
TRIG-GR.

"CHECK THIS OUT"

- Widest width grooving and profiling inserts on the market.
6mm, 10mm and 15mm width of cut inserts available.
- 3 sides for accurate economical indexing.
- Deeper depth of cut capabilities.
- Tools are easily modified for face grooving.
- Insert sizes to match your specific application.
- Grades and chip breakers designed for greater productivity.
- Special applications are no problem.

WOLFRAM TOOL design's and manufacture's special tools.





TRIG-GR TOOL HOLDERS

PART NUMBER		GAGE INSERT	WOC	DOC	DIMENSIONS	INSERT SCREW	LIST PRICE
RIGHT	LEFT						
SWXOR-161.5	SWXOL-161.5	WCMT 030204	6mm	.750	1 X 1 X 6	WSC56041	\$139
SWXOR-201.5	SWXOL-201.5	WCMT 030204	6mm	.750	1.25 X 1.25 X 6	WSC56041	\$145
SWXOR-162.5	SWXOL-162.5	WCMT 05T304	10mm	.100	1 X 1 X 6	WSC57511	\$139
SWXOR-202.5	SWXOL-202.5	WCMT 05T304	10mm	1.00	1.25 X 1.25 X 6	WSC57511	\$145
SWXOR-242.5	SWXOL-242.5	WCMT 05T304	10mm	1.25	1.5 X 1.5 X 8	WSC57511	\$168
SWXOR-164	SWXOL-164	WCMT 080404	15mm	.100	1 X 1 X 6	WSC57531	\$139
SWXOR-204	SWXOL-204	WCMT 080404	15mm	1.00	1.25 X 1.25 X 6	WSC57531	\$145
SWXOR-244	SWXOL-244	WCMT 080404	15mm	1.25	1.5 X 1.5 X 8	WSC57531	\$168

INSERTS

DESCRIPTION	GRADE	WOC	THICKNESS	CHIP BREAKER STYLE	LIST PRICE
WCMT 030204-01	W10	6mm	.080"	STD POSITIVE 2 STEP	\$16.04
WCMT 030204-01	W12	6mm	.080"	STD POSITIVE 2 STEP	\$14.60
WCMT 030204-01	W16	6mm	.080"	STD POSITIVE 2 STEP	\$17.22
WCMT 030204-13	W12	6mm	.080"	WAVY POSITIVE	\$15.01
WCMT 05T304-01	W10	10mm	.125"	STD POSITIVE 2 STEP	\$16.04
WCMT 05T304-01	W12	10mm	.125"	STD POSITIVE 2 STEP	\$14.85
WCMT 05T304-01	W16	10mm	.125"	STD POSITIVE 2 STEP	\$17.22
WCMT 05T304-13	W12	10mm	.125"	WAVY POSITIVE	\$17.04
WCMT 05T304-13	W16	10mm	.125"	WAVY POSITIVE	\$14.60
WCMT 080404-01	W10	15mm	.187"	STD POSITIVE 2 STEP	\$24.12
WCMT 080404-01	W12	15mm	.187"	STD POSITIVE 2 STEP	\$21.54
WCMT 080404-01	W16	15mm	.187"	STD POSITIVE 2 STEP	\$20.66
WCMT 080404-13	W12	15mm	.187"	WAVY POSITIVE	\$24.66
WCMT 080404-13	W16	15mm	.187"	WAVY POSITIVE	\$20.69

PARTS

INSERT SCREW	LIST PRICE	GAGE INSERT	TORX PLUS SCREWDRIVER	LIST PRICE
WSC56041	\$4.24	WCMT 030204	WR6IP	\$10.91
WSC57511	\$4.24	WCMT 05T304	WR8IP	\$10.91
WSC57531	\$3.89	WCMT 080404	WR15IP	\$16.40

CUTTING DATA

Material	ISO	Speeds SFM		Feeds IPR		
		Min	Max	6mm insert	10mm insert	15mm insert
Unalloyed steel	P	400	700	.002 to .006	.004 to .012	.006 to .015
Alloyed steels	P	300	600	.002 to .004	.004 to .010	.006 to .012
Stainless steels	M	200	400	.002 to .004	.004 to .009	.006 to .010
Cast Irons	K	300	500	.002 to .005	.004 to .012	.006 to .015
High Temp Alloys	S	100	125	.001 to .003	.003 to .007	.005 to .009
Hard Materials	H	50	120	.001 to .003	.003 to .007	.004 to .008

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