



WOLFRAM TOOL

FLUTES

see 1st part of ANSI Part #

R2=2 Flute

R3=3 Flute

R4=4 Flute

R5= 5 Flute

R6= 6 Flute

5 PC. MIMIMUM DEPENDING ON SIZE



ANSI PART # & COATING	EDP	MillDia	ShankDia	Flute Length	Overall Length
4 Flute Variable Helix - AITIN Coated					
R4V01250	12479	1/8	1/8	1/2	1-1-2
R4V01875	12481	3/16	3/16	5/8	2
R4V02500S	12483	1/4	1/4	1/2	2
R4V02500	12485	1/4	1/4	3/4	2-1/2
R4V02500L	12487	1/4	1/4	1-1/8	3
R4V03125S	12488	5/16	5/16	1/2	2
R4V03125	12489	5/16	5/16	13/16	2-1/2
R4V03125L	12491	5/16	5/16	1-1/8	3
R4V03750S	12493	3/8	3/8	5/8	2
R4V03750	12495	3/8	3/8	1	2-1/2
R4V03750L	12497	3/8	3/8	1-1/8	3
R4V04375	12499	7/16	7/16	1	2-3/4
R4V05000S	12500	1/2	1/2	5/8	2-1/2
R4V05000	12501	1/2	1/2	1	3
R4V05000L	12503	1/2	1/2	2	4
R4V06250S	12504	5/8	5/8	3/4	3
R4V06250	12505	5/8	5/8	1-1/4	3-1/2
R4V06250L	12507	5/8	5/8	2-1/4	5
R4V07500S	12508	3/4	3/4	1	3
R4V07500	12509	3/4	3/4	1-1/2	4
R4V07500L	12511	3/4	3/4	2-1/4	5
R4V10000	12512	1	1	1-1/2	4
5 Flute Variable Helix - AITIN Coated					
R5V02500	12221	1/4	1/4	3/4	2-1/2

R5V03750	12222	3/8	3/8	1	2-1/2
R5V05000	12192	1/2	1/2	1	3
R5V06250	12223	5/8	5/8	1-1/4	3-1/2
R5V07500	12224	3/4	3/4	1-1/2	4