



WOLFRAM TOOL

FLUTES

see 1st part of ANSI Part #

R2=2 Flute

R3=3 Flute

R4=4 Flute

R5= 5 Flute

R6= 6 Flute

5 PC. MIMIMUM DEPENDING ON SIZE



| ANSI PART # & COATING | EDP | MillDia | ShankDia | Flute Length | Overall Length |
|-----------------------------------|-------|---------|----------|--------------|----------------|
| <u>2 & 4 Flute Single End</u> | | | | | |
| R2F00313 | 16889 | 1/32 | 1/8 | 3/32 | 1-1/2 |
| R2F00313 TiN | 26889 | 1/32 | 1/8 | 3/32 | 1-1/2 |
| R2F00313 TiCN | 46889 | 1/32 | 1/8 | 3/32 | 1-1/2 |
| R2F00313 AlTiN | 56889 | 1/32 | 1/8 | 3/32 | 1-1/2 |
| R4F00313 | 16896 | 1/32 | 1/8 | 3/32 | 1-1/2 |
| R4F00313 TiN | 26896 | 1/32 | 1/8 | 3/32 | 1-1/2 |
| R4F00313 TiCN | 46896 | 1/32 | 1/8 | 3/32 | 1-1/2 |
| R4F00313 AlTiN | 56896 | 1/32 | 1/8 | 3/32 | 1-1/2 |
| R2F00469 | 16890 | 3/64 | 1/8 | 1/8 | 1-1/2 |
| R2F00469 TiN | 26890 | 3/64 | 1/8 | 1/8 | 1-1/2 |
| R2F00469 TiCN | 46890 | 3/64 | 1/8 | 1/8 | 1-1/2 |
| R2F00469 AlTiN | 56890 | 3/64 | 1/8 | 1/8 | 1-1/2 |
| R4F00469 | 16897 | 3/64 | 1/8 | 1/8 | 1-1/2 |
| R4F00469 TiN | 26897 | 3/64 | 1/8 | 1/8 | 1-1/2 |
| R4F00469 TiCN | 46897 | 3/64 | 1/8 | 1/8 | 1-1/2 |
| R4F00469 AlTiN | 56897 | 3/64 | 1/8 | 1/8 | 1-1/2 |
| R2F00625 | 16891 | 1/16 | 1/8 | 1/4 | 1-1/2 |
| R2F00625 TiN | 26891 | 1/16 | 1/8 | 1/4 | 1-1/2 |
| R2F00625 TiCN | 46891 | 1/16 | 1/8 | 1/4 | 1-1/2 |
| R2F00625 AlTiN | 56891 | 1/16 | 1/8 | 1/4 | 1-1/2 |
| R4F00625 | 16898 | 1/16 | 1/8 | 1/4 | 1-1/2 |
| R4F00625 TiN | 26898 | 1/16 | 1/8 | 1/4 | 1-1/2 |
| R4F00625 TiCN | 46898 | 1/16 | 1/8 | 1/4 | 1-1/2 |
| R4F00625 AlTiN | 56898 | 1/16 | 1/8 | 1/4 | 1-1/2 |
| R2F00781 | 16892 | 5/64 | 1/8 | 1/4 | 1-1/2 |
| R2F00781 TiN | 26892 | 5/64 | 1/8 | 1/4 | 1-1/2 |
| R2F00781 TiCN | 46892 | 5/64 | 1/8 | 1/4 | 1-1/2 |
| R2F00781 AlTiN | 56892 | 5/64 | 1/8 | 1/4 | 1-1/2 |
| R4F00781 | 16899 | 5/64 | 1/8 | 1/4 | 1-1/2 |
| R4F00781 TiN | 26899 | 5/64 | 1/8 | 1/4 | 1-1/2 |
| R4F00781 TiCN | 46899 | 5/64 | 1/8 | 1/4 | 1-1/2 |
| R4F00781 AlTiN | 56899 | 5/64 | 1/8 | 1/4 | 1-1/2 |
| R2F00938 | 16893 | 3/32 | 1/8 | 3/8 | 1-1/2 |
| R2F00938 TiN | 26893 | 3/32 | 1/8 | 3/8 | 1-1/2 |
| R2F00938 TiCN | 46893 | 3/32 | 1/8 | 3/8 | 1-1/2 |

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|----------------|-------|-------|------|------|-------|
| R2F00938 AlTiN | 56893 | 3/32 | 1/8 | 3/8 | 1-1/2 |
| R4F00938 | 16900 | 3/32 | 1/8 | 3/8 | 1-1/2 |
| R4F00938 TiN | 26900 | 3/32 | 1/8 | 3/8 | 1-1/2 |
| R4F00938 TiCN | 46900 | 3/32 | 1/8 | 3/8 | 1-1/2 |
| R4F00938 AlTiN | 56900 | 3/32 | 1/8 | 3/8 | 1-1/2 |
| R2F01094 | 16894 | 7/64 | 1/8 | 3/8 | 1-1/2 |
| R2F01094 TiN | 26894 | 7/64 | 1/8 | 3/8 | 1-1/2 |
| R2F01094 TiCN | 46894 | 7/64 | 1/8 | 3/8 | 1-1/2 |
| R2F01094 AlTiN | 56894 | 7/64 | 1/8 | 3/8 | 1-1/2 |
| R4F01094 | 16901 | 7/64 | 1/8 | 3/8 | 1-1/2 |
| R4F01904 TiN | 26901 | 7/64 | 1/8 | 3/8 | 1-1/2 |
| R4F01094 TiCN | 46901 | 7/64 | 1/8 | 3/8 | 1-1/2 |
| R4F01094 AlTiN | 56901 | 7/64 | 1/8 | 3/8 | 1-1/2 |
| R2F01250 | 16606 | 1/8 | 1/8 | 1/2 | 1-1/2 |
| R2F01250 TiN | 26606 | 1/8 | 1/8 | 1/2 | 1-1/2 |
| R2F01250 TiCN | 46606 | 1/8 | 1/8 | 1/2 | 1-1/2 |
| R2F01250 AlTiN | 56606 | 1/8 | 1/8 | 1/2 | 1-1/2 |
| R4F01250 | 16631 | 1/8 | 1/8 | 1/2 | 1-1/2 |
| R4F01250 TiN | 26631 | 1/8 | 1/8 | 1/2 | 1-1/2 |
| R4F01250 TiCN | 46631 | 1/8 | 1/8 | 1/2 | 1-1/2 |
| R4F01250 AlTiN | 56631 | 1/8 | 1/8 | 1/2 | 1-1/2 |
| R2F01406 | 17863 | 9/64 | 3/16 | 9/16 | 2 |
| R2F01406 TiN | 27863 | 9/64 | 3/16 | 9/16 | 2 |
| R2F01406 TiCN | 47863 | 9/64 | 3/16 | 9/16 | 2 |
| R2F01406 AlTiN | 57863 | 9/64 | 3/16 | 9/16 | 2 |
| R4F01406 | 17876 | 9/64 | 3/16 | 9/16 | 2 |
| R4F01406 TiN | 27876 | 9/64 | 3/16 | 9/16 | 2 |
| R4F01406 TiCN | 47876 | 9/64 | 3/16 | 9/16 | 2 |
| R4F01406 AlTiN | 57876 | 9/64 | 3/16 | 9/16 | 2 |
| R2F01563 | 17864 | 5/32 | 3/16 | 9/16 | 2 |
| R2F01563 TiN | 27864 | 5/32 | 3/16 | 9/16 | 2 |
| R2F01563 TiCN | 47864 | 5/32 | 3/16 | 9/16 | 2 |
| R2F01563 AlTiN | 57864 | 5/32 | 3/16 | 9/16 | 2 |
| R4F01563 | 17877 | 5/32 | 3/16 | 9/16 | 2 |
| R4F01563 TiN | 27877 | 5/32 | 3/16 | 9/16 | 2 |
| R4F01563 TiCN | 47877 | 5/32 | 3/16 | 9/16 | 2 |
| R4F01563 AlTiN | 57877 | 5/32 | 3/16 | 9/16 | 2 |
| R2F01719 | 17865 | 11/64 | 3/16 | 9/16 | 2 |
| R2F01719 TiN | 27865 | 11/64 | 3/16 | 9/16 | 2 |
| R2F01719 TiCN | 47865 | 11/64 | 3/16 | 9/16 | 2 |
| R2F01719 AlTiN | 57865 | 11/64 | 3/16 | 9/16 | 2 |
| R4F01719 | 17878 | 11/64 | 3/16 | 9/16 | 2 |
| R4F01719 TiN | 27878 | 11/64 | 3/16 | 9/16 | 2 |
| R4F01719 TiCN | 47878 | 11/64 | 3/16 | 9/16 | 2 |
| R4F01719 AlTiN | 57878 | 11/64 | 3/16 | 9/16 | 2 |
| R2F01875 | 16607 | 3/16 | 3/16 | 5/8 | 2 |
| R2F01875 TiN | 26607 | 3/16 | 3/16 | 5/8 | 2 |
| R2F01875 TiCN | 46607 | 3/16 | 3/16 | 5/8 | 2 |
| R2F01875 AlTiN | 56607 | 3/16 | 3/16 | 5/8 | 2 |
| R4F01875 | 16632 | 3/16 | 3/16 | 5/8 | 2 |
| R4F01875 TiN | 26632 | 3/16 | 3/16 | 5/8 | 2 |

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|----------------|-------|-------|------|-------|-------|
| R4F01875 TiCN | 46632 | 3/16 | 3/16 | 5/8 | 2 |
| R4F01875 AlTiN | 56632 | 3/16 | 3/16 | 5/8 | 2 |
| R2F02031 | 17866 | 13/64 | 1/4 | 5/8 | 2-1/2 |
| R2F02031 TiN | 27866 | 13/64 | 1/4 | 5/8 | 2-1/2 |
| R2F02031 TiCN | 47866 | 13/64 | 1/4 | 5/8 | 2-1/2 |
| R2F02031 AlTiN | 57866 | 13/64 | 1/4 | 5/8 | 2-1/2 |
| R4F02031 | 17879 | 13/64 | 1/4 | 5/8 | 2-1/2 |
| R4F02031 TiN | 27879 | 13/64 | 1/4 | 5/8 | 2-1/2 |
| R4F02031 TiCN | 47879 | 13/64 | 1/4 | 5/8 | 2-1/2 |
| R4F02031 AlTiN | 57879 | 13/64 | 1/4 | 5/8 | 2-1/2 |
| R2F02188 | 17867 | 7/32 | 1/4 | 5/8 | 2-1/2 |
| R2F02188 TiN | 27867 | 7/32 | 1/4 | 5/8 | 2-1/2 |
| R2F02188 TiCN | 47867 | 7/32 | 1/4 | 5/8 | 2-1/2 |
| R2F02188 AlTiN | 57867 | 7/32 | 1/4 | 5/8 | 2-1/2 |
| R4F02188 | 17880 | 7/32 | 1/4 | 5/8 | 2-1/2 |
| R4F02188 TiN | 27880 | 7/32 | 1/4 | 5/8 | 2-1/2 |
| R4F02188 TiCN | 47880 | 7/32 | 1/4 | 5/8 | 2-1/2 |
| R4F02188 AlTiN | 57880 | 7/32 | 1/4 | 5/8 | 2-1/2 |
| R2F02344 | 17868 | 15/64 | 1/4 | 3/4 | 2-1/2 |
| R2F02344 TiN | 27868 | 15/64 | 1/4 | 3/4 | 2-1/2 |
| R2F02344 TiCN | 47868 | 15/64 | 1/4 | 3/4 | 2-1/2 |
| R2F02344 AlTiN | 57868 | 15/64 | 1/4 | 3/4 | 2-1/2 |
| R4F02344 | 17881 | 15/64 | 1/4 | 3/4 | 2-1/2 |
| R4F02344 TiN | 27881 | 15/64 | 1/4 | 3/4 | 2-1/2 |
| R4F02344 TiCN | 47881 | 15/64 | 1/4 | 3/4 | 2-1/2 |
| R4F02344 AlTiN | 57881 | 15/64 | 1/4 | 3/4 | 2-1/2 |
| R2F02500 | 16608 | 1/4 | 1/4 | 3/4 | 2-1/2 |
| R2F02500 TiN | 26608 | 1/4 | 1/4 | 3/4 | 2-1/2 |
| R2F02500 TiCN | 46608 | 1/4 | 1/4 | 3/4 | 2-1/2 |
| R2F02500 AlTiN | 56608 | 1/4 | 1/4 | 3/4 | 2-1/2 |
| R4F02500 | 16633 | 1/4 | 1/4 | 3/4 | 2-1/2 |
| R4F02500 TiN | 26633 | 1/4 | 1/4 | 3/4 | 2-1/2 |
| R4F02500 TiCN | 46633 | 1/4 | 1/4 | 3/4 | 2-1/2 |
| R4F02500 AlTiN | 56633 | 1/4 | 1/4 | 3/4 | 2-1/2 |
| R2F02656 | 17869 | 17/64 | 5/16 | 3/4 | 2-1/2 |
| R2F02656 TiN | 27869 | 17/64 | 5/16 | 3/4 | 2-1/2 |
| R2F02656 TiCN | 47869 | 17/64 | 5/16 | 3/4 | 2-1/2 |
| R2F02656 AlTiN | 57869 | 17/64 | 5/16 | 3/4 | 2-1/2 |
| R4F02656 | 17882 | 17/64 | 5/16 | 3/4 | 2-1/2 |
| R4F02656 TiN | 27882 | 17/64 | 5/16 | 3/4 | 2-1/2 |
| R4F02656 TiCN | 47882 | 17/64 | 5/16 | 3/4 | 2-1/2 |
| R4F02656 AlTiN | 57882 | 17/64 | 5/16 | 3/4 | 2-1/2 |
| R2F02813 | 17870 | 9/32 | 5/16 | 3/4 | 2-1/2 |
| R2F02813 TiN | 27870 | 9/32 | 5/16 | 3/4 | 2-1/2 |
| R2F02813 TiCN | 47870 | 9/32 | 5/16 | 3/4 | 2-1/2 |
| R2F02813 AlTiN | 57870 | 9/32 | 5/16 | 3/4 | 2-1/2 |
| R4F02813 | 17883 | 9/32 | 5/16 | 3/4 | 2-1/2 |
| R4F02813 TiN | 27883 | 9/32 | 5/16 | 3/4 | 2-1/2 |
| R4F02813 TiCN | 47883 | 9/32 | 5/16 | 3/4 | 2-1/2 |
| R4F02813 AlTiN | 57883 | 9/32 | 5/16 | 3/4 | 2-1/2 |
| R2F02969 | 17871 | 19/64 | 5/16 | 13/16 | 2-1/2 |

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|----------------|-------|-------|------|-------|-------|
| R2F02969 TiN | 27871 | 19/64 | 5/16 | 13/16 | 2-1/2 |
| R2F02969 TiCN | 47871 | 19/64 | 5/16 | 13/16 | 2-1/2 |
| R2F02969 AlTiN | 57871 | 19/64 | 5/16 | 13/16 | 2-1/2 |
| R4F02969 | 17884 | 19/64 | 5/16 | 13/16 | 2-1/2 |
| R4F02969 TiN | 27884 | 19/64 | 5/16 | 13/16 | 2-1/2 |
| R4F02969 TiCN | 47884 | 19/64 | 5/16 | 13/16 | 2-1/2 |
| R4F02969 AlTiN | 57884 | 19/64 | 5/16 | 13/16 | 2-1/2 |
| R2F03125 | 16609 | 5/16 | 5/16 | 13/16 | 2-1/2 |
| R2F03125 TiN | 26609 | 5/16 | 5/16 | 13/16 | 2-1/2 |
| R2F03125 TiCN | 46609 | 5/16 | 5/16 | 13/16 | 2-1/2 |
| R2F03125 AlTiN | 56609 | 5/16 | 5/16 | 13/16 | 2-1/2 |
| R4F03125 | 16634 | 5/16 | 5/16 | 13/16 | 2-1/2 |
| R4F03125 TiN | 26634 | 5/16 | 5/16 | 13/16 | 2-1/2 |
| R4F03125 TiCN | 46634 | 5/16 | 5/16 | 13/16 | 2-1/2 |
| R4F03125 AlTiN | 56634 | 5/16 | 5/16 | 13/16 | 2-1/2 |
| R2F03281 | 17872 | 21/64 | 3/8 | 1 | 2-1/2 |
| R2F03281 TiN | 27872 | 21/64 | 3/8 | 1 | 2-1/2 |
| R2F03281 TiCN | 47872 | 21/64 | 3/8 | 1 | 2-1/2 |
| R2F03281 AlTiN | 57872 | 21/64 | 3/8 | 1 | 2-1/2 |
| R4F03281 | 17885 | 21/64 | 3/8 | 1 | 2-1/2 |
| R4F03281 TiN | 27885 | 21/64 | 3/8 | 1 | 2-1/2 |
| R4F03281 TiCN | 47885 | 21/64 | 3/8 | 1 | 2-1/2 |
| R4F03281 AlTiN | 57885 | 21/64 | 3/8 | 1 | 2-1/2 |
| R2F03438 | 17873 | 11/32 | 3/8 | 1 | 2-1/2 |
| R2F03438 TiN | 27873 | 11/32 | 3/8 | 1 | 2-1/2 |
| R2F03438 TiCN | 47873 | 11/32 | 3/8 | 1 | 2-1/2 |
| R2F03438 AlTiN | 57873 | 11/32 | 3/8 | 1 | 2-1/2 |
| R4F03438 | 17886 | 11/32 | 3/8 | 1 | 2-1/2 |
| R4F03438 TiN | 27886 | 11/32 | 3/8 | 1 | 2-1/2 |
| R4F03438 TiCN | 47886 | 11/32 | 3/8 | 1 | 2-1/2 |
| R4F03438 AlTiN | 57886 | 11/32 | 3/8 | 1 | 2-1/2 |
| R2F03594 | 17874 | 23/64 | 3/8 | 1 | 2-1/2 |
| R2F03594 TiN | 27874 | 23/64 | 3/8 | 1 | 2-1/2 |
| R2F03594 TiCN | 47874 | 23/64 | 3/8 | 1 | 2-1/2 |
| R2F03594 AlTiN | 57874 | 23/64 | 3/8 | 1 | 2-1/2 |
| R4F03594 | 17887 | 23/64 | 3/8 | 1 | 2-1/2 |
| R4F03594 TiN | 27887 | 23/64 | 3/8 | 1 | 2-1/2 |
| R4F03594 TiCN | 47887 | 23/64 | 3/8 | 1 | 2-1/2 |
| R4F03594 AlTiN | 57887 | 23/64 | 3/8 | 1 | 2-1/2 |
| R2F03750 | 16610 | 3/8 | 3/8 | 1 | 2-1/2 |
| R2F03750 TiN | 26610 | 3/8 | 3/8 | 1 | 2-1/2 |
| R2F03750 TiCN | 46610 | 3/8 | 3/8 | 1 | 2-1/2 |
| R2F03750 AlTiN | 56610 | 3/8 | 3/8 | 1 | 2-1/2 |
| R4F03750 | 16635 | 3/8 | 3/8 | 1 | 2-1/2 |
| R4F03750 TiN | 26635 | 3/8 | 3/8 | 1 | 2-1/2 |
| R4F03750 TiCN | 46635 | 3/8 | 3/8 | 1 | 2-1/2 |
| R4F03750 AlTiN | 56635 | 3/8 | 3/8 | 1 | 2-1/2 |
| R2F03906 | 10741 | 25/64 | 7/16 | 1 | 2-3/4 |
| R2F03906 TiN | 20741 | 25/64 | 7/16 | 1 | 2-3/4 |
| R2F03906 TiCN | 40741 | 25/64 | 7/16 | 1 | 2-3/4 |
| R2F03906 AlTiN | 50741 | 25/64 | 7/16 | 1 | 2-3/4 |

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|----------------|-------|-------|------|---|-------|
| R4F03906 | 10753 | 25/64 | 7/16 | 1 | 2-3/4 |
| R4F03906 TiN | 20753 | 25/64 | 7/16 | 1 | 2-3/4 |
| R4F03906 TiCN | 40753 | 25/64 | 7/16 | 1 | 2-3/4 |
| R4F03906 AlTiN | 50753 | 25/64 | 7/16 | 1 | 2-3/4 |
| R2F04063 | 17875 | 13/32 | 7/16 | 1 | 2-3/4 |
| R2F04063 TiN | 27875 | 13/32 | 7/16 | 1 | 2-3/4 |
| R2F04063 TiCN | 47875 | 13/32 | 7/16 | 1 | 2-3/4 |
| R2F04063 AlTiN | 57875 | 13/32 | 7/16 | 1 | 2-3/4 |
| R4F04063 | 17888 | 13/32 | 7/16 | 1 | 2-3/4 |
| R4F04063 TiN | 27888 | 13/32 | 7/16 | 1 | 2-3/4 |
| R4F04063 TiCN | 47888 | 13/32 | 7/16 | 1 | 2-3/4 |
| R4F04063 AlTiN | 57888 | 13/32 | 7/16 | 1 | 2-3/4 |
| R2F04219 | 10743 | 27/64 | 7/16 | 1 | 2-3/4 |
| R2F04219 TiN | 20743 | 27/64 | 7/16 | 1 | 2-3/4 |
| R2F04219 TiCN | 40743 | 27/64 | 7/16 | 1 | 2-3/4 |
| R2F04219 AlTiN | 50743 | 27/64 | 7/16 | 1 | 2-3/4 |
| R4F04219 | 10755 | 27/64 | 7/16 | 1 | 2-3/4 |
| R4F04219 TiN | 20755 | 27/64 | 7/16 | 1 | 2-3/4 |
| R4F04219 TiCN | 40755 | 27/64 | 7/16 | 1 | 2-3/4 |
| R4F04219 AlTiN | 50755 | 27/64 | 7/16 | 1 | 2-3/4 |
| R2F04375 | 16903 | 7/16 | 7/16 | 1 | 2-3/4 |
| R2F04375 TiN | 26903 | 7/16 | 7/16 | 1 | 2-3/4 |
| R2F04375 TiCN | 46903 | 7/16 | 7/16 | 1 | 2-3/4 |
| R2F04375 AlTiN | 56903 | 7/16 | 7/16 | 1 | 2-3/4 |
| R4F04375 | 16637 | 7/16 | 7/16 | 1 | 2-3/4 |
| R4F04375 TiN | 26637 | 7/16 | 7/16 | 1 | 2-3/4 |
| R4F04375 TiCN | 46637 | 7/16 | 7/16 | 1 | 2-3/4 |
| R4F04375 AlTiN | 56637 | 7/16 | 7/16 | 1 | 2-3/4 |
| R2F04531 | 10745 | 29/64 | 1/2 | 1 | 3 |
| R2F04531 TiN | 20745 | 29/64 | 1/2 | 1 | 3 |
| R2F04531 TiCN | 40745 | 29/64 | 1/2 | 1 | 3 |
| R2F04531 AlTiN | 50745 | 29/64 | 1/2 | 1 | 3 |
| R4F04531 | 10757 | 29/64 | 1/2 | 1 | 3 |
| R4F04531 TiN | 20757 | 29/64 | 1/2 | 1 | 3 |
| R4F04531 TiCN | 40757 | 29/64 | 1/2 | 1 | 3 |
| R4F04531 AlTiN | 50757 | 29/64 | 1/2 | 1 | 3 |
| R2F04688 | 10747 | 15/32 | 1/2 | 1 | 3 |
| R2F04688 TiN | 20747 | 15/32 | 1/2 | 1 | 3 |
| R2F04688 TiCN | 40747 | 15/32 | 1/2 | 1 | 3 |
| R2F04688 AlTiN | 50747 | 15/32 | 1/2 | 1 | 3 |
| R4F04688 | 10759 | 15/32 | 1/2 | 1 | 3 |
| R4F04688 TiN | 20759 | 15/32 | 1/2 | 1 | 3 |
| R4F04688 TiCN | 40759 | 15/32 | 1/2 | 1 | 3 |
| R4F04688 AlTiN | 50759 | 15/32 | 1/2 | 1 | 3 |
| R2F04844 | 10749 | 31/64 | 1/2 | 1 | 3 |
| R2F04844 TiN | 20749 | 31/64 | 1/2 | 1 | 3 |
| R2F04844 TiCN | 40749 | 31/64 | 1/2 | 1 | 3 |
| R2F04844 AlTiN | 50749 | 31/64 | 1/2 | 1 | 3 |
| R4F04844 | 10761 | 31/64 | 1/2 | 1 | 3 |
| R4F04844 TiN | 20761 | 31/64 | 1/2 | 1 | 3 |
| R4F04844 TiCN | 40761 | 31/64 | 1/2 | 1 | 3 |

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|----------------|-------|-------|------|-------|-------|
| R4F04844 AlTiN | 50761 | 31/64 | 1/2 | 1 | 3 |
| R2F05000 | 16611 | 1/2 | 1/2 | 1 | 3 |
| R2F05000 TiN | 26611 | 1/2 | 1/2 | 1 | 3 |
| R2F05000 TiCN | 46611 | 1/2 | 1/2 | 1 | 3 |
| R2F05000 AlTiN | 56611 | 1/2 | 1/2 | 1 | 3 |
| R4F05000 | 16639 | 1/2 | 1/2 | 1 | 3 |
| R4F05000 TiN | 26639 | 1/2 | 1/2 | 1 | 3 |
| R4F05000 TiCN | 46639 | 1/2 | 1/2 | 1 | 3 |
| R4F05000 AlTiN | 56639 | 1/2 | 1/2 | 1 | 3 |
| R2F05625 | 10751 | 9/16 | 9/16 | 1-1/4 | 3-1/2 |
| R2F05625 TiN | 20751 | 9/16 | 9/16 | 1-1/4 | 3-1/2 |
| R2F05625 TiCN | 40751 | 9/16 | 9/16 | 1-1/4 | 3-1/2 |
| R2F05625 AlTiN | 50751 | 9/16 | 9/16 | 1-1/4 | 3-1/2 |
| R4F05625 | 10763 | 9/16 | 9/16 | 1-1/4 | 3-1/2 |
| R4F05625 TiN | 20763 | 9/16 | 9/16 | 1-1/4 | 3-1/2 |
| R4F05625 TiCN | 40763 | 9/16 | 9/16 | 1-1/4 | 3-1/2 |
| R4F05625 AlTiN | 50763 | 9/16 | 9/16 | 1-1/4 | 3-1/2 |
| R2F06250 | 16613 | 5/8 | 5/8 | 1-1/4 | 3-1/2 |
| R2F06250 TiN | 26613 | 5/8 | 5/8 | 1-1/4 | 3-1/2 |
| R2F06250 TiCN | 46613 | 5/8 | 5/8 | 1-1/4 | 3-1/2 |
| R2F06250 AlTiN | 56613 | 5/8 | 5/8 | 1-1/4 | 3-1/2 |
| R4F06250 | 16641 | 5/8 | 5/8 | 1-1/4 | 3-1/2 |
| R4F06250 TiN | 26641 | 5/8 | 5/8 | 1-1/4 | 3-1/2 |
| R4F06250 TiCN | 46641 | 5/8 | 5/8 | 1-1/4 | 3-1/2 |
| R4F06250 AlTiN | 56641 | 5/8 | 5/8 | 1-1/4 | 3-1/2 |
| R2F07500 | 16614 | 3/4 | 3/4 | 1-1/2 | 4 |
| R2F07500 TiN | 26614 | 3/4 | 3/4 | 1-1/2 | 4 |
| R2F07500 TiCN | 46614 | 3/4 | 3/4 | 1-1/2 | 4 |
| R2F07500 AlTiN | 56614 | 3/4 | 3/4 | 1-1/2 | 4 |
| R4F07500 | 16642 | 3/4 | 3/4 | 1-1/2 | 4 |
| R4F07500 TiN | 26642 | 3/4 | 3/4 | 1-1/2 | 4 |
| R4F07500 TiCN | 46642 | 3/4 | 3/4 | 1-1/2 | 4 |
| R4F07500 AlTiN | 56642 | 3/4 | 3/4 | 1-1/2 | 4 |
| R2F10000 | 16615 | 1 | 1 | 1-1/2 | 4 |
| R2F10000 TiN | 26615 | 1 | 1 | 1-1/2 | 4 |
| R2F1000 TiCN | 46615 | 1 | 1 | 1-1/2 | 4 |
| R2F10000 AlTiN | 56615 | 1 | 1 | 1-1/2 | 4 |
| R4F10000 | 16644 | 1 | 1 | 1-1/2 | 4 |
| R4F10000 TiN | 26644 | 1 | 1 | 1-1/2 | 4 |
| R4F10000 TiCN | 46644 | 1 | 1 | 1-1/2 | 4 |
| R4F10000 AlTiN | 56644 | 1 | 1 | 1-1/2 | 4 |