



WOLFRAM TOOL

FLUTES

see 1st part of ANSI Part #

5 PC. MIMIMUM DEPENDING ON SIZE



- R2=2 Flute
- R3=3 Flute
- R4=4 Flute
- R5= 5 Flute
- R6= 6 Flute

| ANSI PART # & COATING | EDP | MillDia | ShankDia | Flute Length | Overall Length |
|-----------------------------------------------|-------|---------|----------|--------------|----------------|
| <u>2 & 4 Flute Single End Long Length</u> | | | | | |
| R4FL00313 | 17961 | 1/32 | 1/8 | 9/64 | 1-1/2 |
| R4FL00313 TiN | 27961 | 1/32 | 1/8 | 9/64 | 1-1/2 |
| R4FL00313 TiCN | 47961 | 1/32 | 1/8 | 9/64 | 1-1/2 |
| R4FL00313 AlTiN | 57961 | 1/32 | 1/8 | 9/64 | 1-1/2 |
| R4FL00469 | 17962 | 3/64 | 1/8 | 3/16 | 1-1/2 |
| R4FL00469 TiN | 27962 | 3/64 | 1/8 | 3/16 | 1-1/2 |
| R4FL00469 TiCN | 47962 | 3/64 | 1/8 | 3/16 | 1-1/2 |
| R4FL00469 AlTiN | 57962 | 3/64 | 1/8 | 3/16 | 1-1/2 |
| R2FL00625 | 10765 | 1/16 | 1/8 | 3/8 | 1-1/2 |
| R2FL00625 TiN | 20765 | 1/16 | 1/8 | 3/8 | 1-1/2 |
| R2FL00625 TiCN | 40765 | 1/16 | 1/8 | 3/8 | 1-1/2 |
| R2FL00625 AlTiN | 50765 | 1/16 | 1/8 | 3/8 | 1-1/2 |
| R4FL00625 | 17861 | 1/16 | 1/8 | 3/8 | 1-1/2 |
| R4FL00625 TiN | 27861 | 1/16 | 1/8 | 3/8 | 1-1/2 |
| R4FL00625 TiCN | 47861 | 1/16 | 1/8 | 3/8 | 1-1/2 |
| R4FL00625 AlTiN | 57861 | 1/16 | 1/8 | 3/8 | 1-1/2 |
| R4FL00625A | 17862 | 1/16 | 1/8 | 3/8 | 2 |
| R4FL00625A TiN | 27862 | 1/16 | 1/8 | 3/8 | 2 |
| R4FL00625A TiCN | 47862 | 1/16 | 1/8 | 3/8 | 2 |
| R4FL00625A AlTiN | 57862 | 1/16 | 1/8 | 3/8 | 2 |
| R4FL00781A | 10969 | 5/64 | 1/8 | 3/8 | 1-1/2 |
| R4FL00781A TiN | 20969 | 5/64 | 1/8 | 3/8 | 1-1/2 |
| R4FL00781A TiCN | 40969 | 5/64 | 1/8 | 3/8 | 1-1/2 |
| R4FL00781A AlTiN | 50969 | 5/64 | 1/8 | 3/8 | 1-1/2 |
| R4FL00781 | 10775 | 5/64 | 1/8 | 1/2 | 1-1/2 |
| R4FL00781 TiN | 20775 | 5/64 | 1/8 | 1/2 | 1-1/2 |
| R4FL00781 TiCN | 40775 | 5/64 | 1/8 | 1/2 | 1-1/2 |
| R4FL00781 AlTiN | 50775 | 5/64 | 1/8 | 1/2 | 1-1/2 |
| R2FL00938 | 10767 | 3/32 | 1/8 | 1/2 | 1-1/2 |
| R2FL00938 TiN | 20767 | 3/32 | 1/8 | 1/2 | 1-1/2 |
| R2FL00938 TiCN | 40767 | 3/32 | 1/8 | 1/2 | 1-1/2 |
| R2FL00938 AlTiN | 50767 | 3/32 | 1/8 | 1/2 | 1-1/2 |
| R4FL00938 | 10777 | 3/32 | 1/8 | 1/2 | 1-1/2 |
| R4FL00938 TiN | 20777 | 3/32 | 1/8 | 1/2 | 1-1/2 |
| R4FL00938 TiCN | 40777 | 3/32 | 1/8 | 1/2 | 1-1/2 |

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|------------------|-------|------|------|-----|-------|
| R4FL00938 AITiN | 50777 | 3/32 | 1/8 | 1/2 | 1-1/2 |
| R4FL00938A | 10778 | 3/32 | 1/8 | 1/2 | 2 |
| R4FL00938A TiN | 20778 | 3/32 | 1/8 | 1/2 | 2 |
| R4FL00938A TiCN | 40778 | 3/32 | 1/8 | 1/2 | 2 |
| R4FL00938A AITiN | 50778 | 3/32 | 1/8 | 1/2 | 2 |
| R2FL01094 | 10769 | 7/64 | 1/8 | 3/4 | 2 |
| R2FL01094 TiN | 20769 | 7/64 | 1/8 | 3/4 | 2 |
| R2FL01094 TiCN | 40769 | 7/64 | 1/8 | 3/4 | 2 |
| R2FL01094 AITiN | 50769 | 7/64 | 1/8 | 3/4 | 2 |
| R4FL01094 | 10779 | 7/64 | 1/8 | 3/4 | 2 |
| R4FL01094 TiN | 20779 | 7/64 | 1/8 | 3/4 | 2 |
| R4FL01094 TiCN | 40779 | 7/64 | 1/8 | 3/4 | 2 |
| R4FL01094 AITiN | 50779 | 7/64 | 1/8 | 3/4 | 2 |
| R2FL01250A | 10173 | 1/8 | 1/8 | 5/8 | 2 |
| R2FL01250A TiN | 20173 | 1/8 | 1/8 | 5/8 | 2 |
| R2FL01250A TiCN | 40173 | 1/8 | 1/8 | 5/8 | 2 |
| R2FL01250A AITiN | 50173 | 1/8 | 1/8 | 5/8 | 2 |
| R4FL01250A | 10125 | 1/8 | 1/8 | 5/8 | 2 |
| R4FL01250A TiN | 20125 | 1/8 | 1/8 | 5/8 | 2 |
| R4FL01250A TiCN | 40125 | 1/8 | 1/8 | 5/8 | 2 |
| R4FL01250A AITiN | 50125 | 1/8 | 1/8 | 5/8 | 2 |
| R2FL01250B | 10175 | 1/8 | 1/8 | 3/4 | 3 |
| R2FL01250B TiN | 20175 | 1/8 | 1/8 | 3/4 | 3 |
| R2FL01250B TiCN | 40175 | 1/8 | 1/8 | 3/4 | 3 |
| R2FL01250B AITiN | 50175 | 1/8 | 1/8 | 3/4 | 3 |
| R4FL01250B | 10127 | 1/8 | 1/8 | 3/4 | 3 |
| R4FL01250B TiN | 20127 | 1/8 | 1/8 | 3/4 | 3 |
| R4FL01250B TiCN | 40127 | 1/8 | 1/8 | 3/4 | 3 |
| R4FL01250B AITiN | 50127 | 1/8 | 1/8 | 3/4 | 3 |
| R2FL01250C | 10177 | 1/8 | 1/8 | 1 | 3 |
| R2FL01250C TiN | 20177 | 1/8 | 1/8 | 1 | 3 |
| R2FL01250C TiCN | 40177 | 1/8 | 1/8 | 1 | 3 |
| R2FL01250C AITiN | 50177 | 1/8 | 1/8 | 1 | 3 |
| R4FL01250C | 10129 | 1/8 | 1/8 | 1 | 3 |
| R4FL01250C TiN | 20129 | 1/8 | 1/8 | 1 | 3 |
| R4FL01250C TiCN | 40129 | 1/8 | 1/8 | 1 | 3 |
| R4FL01250C AITiN | 50129 | 1/8 | 1/8 | 1 | 3 |
| R2FL01406 | 10204 | 9/64 | 3/16 | 7/8 | 4 |
| R2FL01406 TiN | 20204 | 9/64 | 3/16 | 7/8 | 4 |
| R2FL01406 TiCN | 40204 | 9/64 | 3/16 | 7/8 | 4 |
| R2FL01406 AITiN | 50204 | 9/64 | 3/16 | 7/8 | 4 |
| R2FL01563 | 10185 | 5/32 | 3/16 | 1 | 3 |
| R2FL01563 TiN | 20185 | 5/32 | 3/16 | 1 | 3 |
| R2FL01563 TiCN | 40185 | 5/32 | 3/16 | 1 | 3 |
| R2FL01563 AITiN | 50185 | 5/32 | 3/16 | 1 | 3 |
| R4FL01563 | 10137 | 5/32 | 3/16 | 1 | 3 |
| R4FL01563 TiN | 20137 | 5/32 | 3/16 | 1 | 3 |
| R4FL01563 TiCN | 40137 | 5/32 | 3/16 | 1 | 3 |
| R4FL01563 AITiN | 50137 | 5/32 | 3/16 | 1 | 3 |
| R4FL01563A | 11005 | 5/32 | 3/16 | 3/4 | 3 |
| R4FL01563A TiN | 21005 | 5/32 | 3/16 | 3/4 | 3 |

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|------------------|-------|-------|------|-------|---|
| R4FL01563A TiCN | 41005 | 5/32 | 3/16 | 3/4 | 3 |
| R4FL01563A AlTiN | 51005 | 5/32 | 3/16 | 3/4 | 3 |
| R2FL01719 | 10206 | 11/64 | 3/16 | 1 | 4 |
| R2FL01719 TiN | 20206 | 11/64 | 3/16 | 1 | 4 |
| R2FL01719 TiCN | 40206 | 11/64 | 3/16 | 1 | 4 |
| R2FL01719 AlTiN | 50206 | 11/64 | 3/16 | 1 | 4 |
| R2FL01875A | 10179 | 3/16 | 3/16 | 1 | 3 |
| R2FL01875A TiN | 20179 | 3/16 | 3/16 | 1 | 3 |
| R2FL01875A TiCN | 40179 | 3/16 | 3/16 | 1 | 3 |
| R2FL01875A AlTiN | 50179 | 3/16 | 3/16 | 1 | 3 |
| R4FL01875A | 10131 | 3/16 | 3/16 | 1 | 3 |
| R4FL01875A TiN | 20131 | 3/16 | 3/16 | 1 | 3 |
| R4FL01875A TiCN | 40131 | 3/16 | 3/16 | 1 | 3 |
| R4FL01875A AlTiN | 50131 | 3/16 | 3/16 | 1 | 3 |
| R2FL01875B | 10181 | 3/16 | 3/16 | 1-1/8 | 3 |
| R2FL01875B TiN | 20181 | 3/16 | 3/16 | 1-1/8 | 3 |
| R2FL01875B TiCN | 40181 | 3/16 | 3/16 | 1-1/8 | 3 |
| R2FL01875B AlTiN | 50181 | 3/16 | 3/16 | 1-1/8 | 3 |
| R4FL01875B | 10133 | 3/16 | 3/16 | 1-1/8 | 3 |
| R4FL01875B TiN | 20133 | 3/16 | 3/16 | 1-1/8 | 3 |
| R4FL01875B TiCN | 40133 | 3/16 | 3/16 | 1-1/8 | 3 |
| R4FL01875B AlTiN | 50133 | 3/16 | 3/16 | 1-1/8 | 3 |
| R2FL01875C | 10183 | 3/16 | 3/16 | 1 | 4 |
| R2FL01875C TiN | 20183 | 3/16 | 3/16 | 1 | 4 |
| R2FL01875C TiCN | 40183 | 3/16 | 3/16 | 1 | 4 |
| R2FL01875C AlTiN | 50183 | 3/16 | 3/16 | 1 | 4 |
| R4FL01875C | 10135 | 3/16 | 3/16 | 1 | 4 |
| R4FL01875C TiN | 20135 | 3/16 | 3/16 | 1 | 4 |
| R4FL01875C TiCN | 40135 | 3/16 | 3/16 | 1 | 4 |
| R4FL01875C AlTiN | 50135 | 3/16 | 3/16 | 1 | 4 |
| R2FL02500A | 10187 | 1/4 | 1/4 | 1 | 3 |
| R2FL02500A TiN | 20187 | 1/4 | 1/4 | 1 | 3 |
| R2FL02500A TiCN | 40187 | 1/4 | 1/4 | 1 | 3 |
| R2FL02500A AlTiN | 50187 | 1/4 | 1/4 | 1 | 3 |
| R4FL02500A | 10139 | 1/4 | 1/4 | 1 | 3 |
| R4FL02500A TiN | 20139 | 1/4 | 1/4 | 1 | 3 |
| R4FL02500A TiCN | 40139 | 1/4 | 1/4 | 1 | 3 |
| R4FL02500A AlTiN | 50139 | 1/4 | 1/4 | 1 | 3 |
| R2FL02500B | 10189 | 1/4 | 1/4 | 1 | 4 |
| R2FL02500B TiN | 20189 | 1/4 | 1/4 | 1 | 4 |
| R2FL02500B TiCN | 40189 | 1/4 | 1/4 | 1 | 4 |
| R2FL02500B AlTiN | 50189 | 1/4 | 1/4 | 1 | 4 |
| R4FL02500B | 10141 | 1/4 | 1/4 | 1 | 4 |
| R4FL02500B TiN | 20141 | 1/4 | 1/4 | 1 | 4 |
| R4FL02500B TiCN | 40141 | 1/4 | 1/4 | 1 | 4 |
| R4FL02500B AlTiN | 50141 | 1/4 | 1/4 | 1 | 4 |
| R2FL02500C | 10191 | 1/4 | 1/4 | 1-1/2 | 4 |
| R2FL02500C TiN | 20191 | 1/4 | 1/4 | 1-1/2 | 4 |
| R2FL02500C TiCN | 40191 | 1/4 | 1/4 | 1-1/2 | 4 |
| R2FL02500C AlTiN | 50191 | 1/4 | 1/4 | 1-1/2 | 4 |
| R4FL02500C | 10143 | 1/4 | 1/4 | 1-1/2 | 4 |

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|------------------|-------|------|------|-------|---|
| R4FL02500C TiN | 20143 | 1/4 | 1/4 | 1-1/2 | 4 |
| R4FL02500C TiCN | 40143 | 1/4 | 1/4 | 1-1/2 | 4 |
| R4FL02500C AlTiN | 50143 | 1/4 | 1/4 | 1-1/2 | 4 |
| R4FL02500D | 10781 | 1/4 | 1/4 | 1-1/2 | 6 |
| R4FL02500D TiN | 20781 | 1/4 | 1/4 | 1-1/2 | 6 |
| R4FL02500D TiCN | 40781 | 1/4 | 1/4 | 1-1/2 | 6 |
| R4FL02500D AlTiN | 50781 | 1/4 | 1/4 | 1-1/2 | 6 |
| R2FL03125 | 10193 | 5/16 | 5/16 | 1-5/8 | 4 |
| R2FL03125 TiN | 20193 | 5/16 | 5/16 | 1-5/8 | 4 |
| R2FL03125 TiCN | 40193 | 5/16 | 5/16 | 1-5/8 | 4 |
| R2FL03125 AlTiN | 50193 | 5/16 | 5/16 | 1-5/8 | 4 |
| R4FL03125 | 10145 | 5/16 | 5/16 | 1-5/8 | 4 |
| R4FL03125 TiN | 20145 | 5/16 | 5/16 | 1-5/8 | 4 |
| R4FL03125 TiCN | 40145 | 5/16 | 5/16 | 1-5/8 | 4 |
| R4FL03125 AlTiN | 50145 | 5/16 | 5/16 | 1-5/8 | 4 |
| R2FL03750A | 10195 | 3/8 | 3/8 | 1 | 3 |
| R2FL03750A TiN | 20195 | 3/8 | 3/8 | 1 | 3 |
| R2FL03750A TiCN | 40195 | 3/8 | 3/8 | 1 | 3 |
| R2FL03750A AlTiN | 50195 | 3/8 | 3/8 | 1 | 3 |
| R4FL03750A | 10147 | 3/8 | 3/8 | 1 | 3 |
| R4FL03750A TiN | 20147 | 3/8 | 3/8 | 1 | 3 |
| R4FL03750A TiCN | 40147 | 3/8 | 3/8 | 1 | 3 |
| R4FL03750A AlTiN | 50147 | 3/8 | 3/8 | 1 | 3 |
| R2FL03750D | 10201 | 3/8 | 3/8 | 1 | 4 |
| R2FL03750D TiN | 20201 | 3/8 | 3/8 | 1 | 4 |
| R2FL03750D TiCN | 40201 | 3/8 | 3/8 | 1 | 4 |
| R2FL03750D AlTiN | 50201 | 3/8 | 3/8 | 1 | 4 |
| R4FL03750D | 10153 | 3/8 | 3/8 | 1 | 4 |
| R4FL03750D TiN | 20153 | 3/8 | 3/8 | 1 | 4 |
| R4FL03750D TiCN | 40153 | 3/8 | 3/8 | 1 | 4 |
| R4FL03750D AlTiN | 50153 | 3/8 | 3/8 | 1 | 4 |
| R2FL03750F | 10771 | 3/8 | 3/8 | 1-1/2 | 4 |
| R2FL03750F TiN | 20771 | 3/8 | 3/8 | 1-1/2 | 4 |
| R2FL03750F TiCN | 40771 | 3/8 | 3/8 | 1-1/2 | 4 |
| R2FL03750F AlTiN | 50771 | 3/8 | 3/8 | 1-1/2 | 4 |
| R4FL03750F | 10783 | 3/8 | 3/8 | 1-1/2 | 4 |
| R4FL03750F TiN | 20783 | 3/8 | 3/8 | 1-1/2 | 4 |
| R4FL03750F TiCN | 40783 | 3/8 | 3/8 | 1-1/2 | 4 |
| R4FL03750F AlTiN | 50783 | 3/8 | 3/8 | 1-1/2 | 4 |
| R2FL03750E | 10203 | 3/8 | 3/8 | 2 | 4 |
| R2FL03750E TiN | 20203 | 3/8 | 3/8 | 2 | 4 |
| R2FL03750E TiCN | 40203 | 3/8 | 3/8 | 2 | 4 |
| R2FL03750E AlTiN | 50203 | 3/8 | 3/8 | 2 | 4 |
| R4FL03750E | 10155 | 3/8 | 3/8 | 2 | 4 |
| R4FL03750E TiN | 20155 | 3/8 | 3/8 | 2 | 4 |
| R4FL03750E TiCN | 40155 | 3/8 | 3/8 | 2 | 4 |
| R4FL03750E AlTiN | 50155 | 3/8 | 3/8 | 2 | 4 |
| R2FL03750B | 10197 | 3/8 | 3/8 | 1-1/2 | 6 |
| R2FL03750B TiN | 20197 | 3/8 | 3/8 | 1-1/2 | 6 |
| R2FL03750B TiCN | 40197 | 3/8 | 3/8 | 1-1/2 | 6 |
| R2FL03750B AlTiN | 50197 | 3/8 | 3/8 | 1-1/2 | 6 |

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|------------------|-------|------|------|-------|---|
| R4FL03750B | 10149 | 3/8 | 3/8 | 1-1/2 | 6 |
| R4FL03750B TiN | 20149 | 3/8 | 3/8 | 1-1/2 | 6 |
| R4FL03750B TiCN | 40149 | 3/8 | 3/8 | 1-1/2 | 6 |
| R4FL03750B AlTiN | 50149 | 3/8 | 3/8 | 1-1/2 | 6 |
| R2FL03750C | 10199 | 3/8 | 3/8 | 3 | 6 |
| R2FL03750C TiN | 20199 | 3/8 | 3/8 | 3 | 6 |
| R2FL03750C TiCN | 40199 | 3/8 | 3/8 | 3 | 6 |
| R2FL03750C AlTiN | 50199 | 3/8 | 3/8 | 3 | 6 |
| R4FL03750C | 10151 | 3/8 | 3/8 | 3 | 6 |
| R4FL03750C TiN | 20151 | 3/8 | 3/8 | 3 | 6 |
| R4FL03750C TiCN | 40151 | 3/8 | 3/8 | 3 | 6 |
| R4FL0370C AlTiN | 50151 | 3/8 | 3/8 | 3 | 6 |
| R2FL04375 | 10205 | 7/16 | 7/16 | 2 | 4 |
| R2FL04375 TiN | 20205 | 7/16 | 7/16 | 2 | 4 |
| R2FL04375 TiCN | 40205 | 7/16 | 7/16 | 2 | 4 |
| R2FL04375 AlTiN | 50205 | 7/16 | 7/16 | 2 | 4 |
| R4FL04375 | 10157 | 7/16 | 7/16 | 2 | 4 |
| R4FL04375 TiN | 20157 | 7/16 | 7/16 | 2 | 4 |
| R4FL04375 TiCN | 40157 | 7/16 | 7/16 | 2 | 4 |
| R4FL04375 AlTiN | 50157 | 7/16 | 7/16 | 2 | 4 |
| R2FL05000A | 10207 | 1/2 | 1/2 | 1 | 4 |
| R2FL05000A TiN | 20207 | 1/2 | 1/2 | 1 | 4 |
| R2FL05000A TiCN | 40207 | 1/2 | 1/2 | 1 | 4 |
| R2FL05000A AlTiN | 50207 | 1/2 | 1/2 | 1 | 4 |
| R4FL05000A | 10159 | 1/2 | 1/2 | 1 | 4 |
| R4FL05000A TiN | 20159 | 1/2 | 1/2 | 1 | 4 |
| R4FL05000A TiCN | 40159 | 1/2 | 1/2 | 1 | 4 |
| R4FL05000A AlTiN | 50159 | 1/2 | 1/2 | 1 | 4 |
| R2FL05000D | 10773 | 1/2 | 1/2 | 1-1/2 | 4 |
| R2FL05000D TiN | 20773 | 1/2 | 1/2 | 1-1/2 | 4 |
| R2FL05000D TiCN | 40773 | 1/2 | 1/2 | 1-1/2 | 4 |
| R2FL05000D AlTiN | 50773 | 1/2 | 1/2 | 1-1/2 | 4 |
| R4FL05000D | 10785 | 1/2 | 1/2 | 1-1/2 | 4 |
| R4FL05000D TiN | 20785 | 1/2 | 1/2 | 1-1/2 | 4 |
| R4FL05000D TiCN | 40785 | 1/2 | 1/2 | 1-1/2 | 4 |
| R4FL05000D AlTiN | 50785 | 1/2 | 1/2 | 1-1/2 | 4 |
| R2FL05000B | 10209 | 1/2 | 1/2 | 2 | 4 |
| R2FL05000B TiN | 20209 | 1/2 | 1/2 | 2 | 4 |
| R2FL05000B TiCN | 40209 | 1/2 | 1/2 | 2 | 4 |
| R2FL05000B AlTiN | 50209 | 1/2 | 1/2 | 2 | 4 |
| R4FL05000B | 10161 | 1/2 | 1/2 | 2 | 4 |
| R4FL05000B TiN | 20161 | 1/2 | 1/2 | 2 | 4 |
| R4FL05000B TiCN | 40161 | 1/2 | 1/2 | 2 | 4 |
| R4FL05000B AlTiN | 50161 | 1/2 | 1/2 | 2 | 4 |
| R4FL05000E | 10787 | 1/2 | 1/2 | 1-1/2 | 6 |
| R4FL05000E TiN | 20787 | 1/2 | 1/2 | 1-1/2 | 6 |
| R4FL05000E TiCN | 40787 | 1/2 | 1/2 | 1-1/2 | 6 |
| R4FL05000E AlTiN | 50787 | 1/2 | 1/2 | 1-1/2 | 6 |
| R2FL05000C | 10211 | 1/2 | 1/2 | 3 | 6 |
| R2FL05000C TiN | 20211 | 1/2 | 1/2 | 3 | 6 |
| R2FL05000C TiCN | 40211 | 1/2 | 1/2 | 3 | 6 |

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| R2FL05000C AITiN | 50211 | 1/2 | 1/2 | 3 | 6 |
| R4FL05000C | 10163 | 1/2 | 1/2 | 3 | 6 |
| R4FL05000C TiN | 20163 | 1/2 | 1/2 | 3 | 6 |
| R4FL05000C TiCN | 40163 | 1/2 | 1/2 | 3 | 6 |
| R4FL05000C AITiN | 50163 | 1/2 | 1/2 | 3 | 6 |
| R2FL06250 | 10213 | 5/8 | 5/8 | 2 | 6 |
| R2FL06250 TiN | 20213 | 5/8 | 5/8 | 2 | 6 |
| R2FL06250 TiCN | 40213 | 5/8 | 5/8 | 2 | 6 |
| R2FL06250 AITiN | 50213 | 5/8 | 5/8 | 2 | 6 |
| R4FL06250 | 10165 | 5/8 | 5/8 | 2 | 6 |
| R4FL06250 TiN | 20165 | 5/8 | 5/8 | 2 | 6 |
| R4FL06250 TiCN | 40165 | 5/8 | 5/8 | 2 | 6 |
| R4FL06250 AITiN | 50165 | 5/8 | 5/8 | 2 | 6 |
| R2FL07500A | 10215 | 3/4 | 3/4 | 2 | 6 |
| R2FL06250A TiN | 20215 | 3/4 | 3/4 | 2 | 6 |
| R2FL06250A TiCN | 40215 | 3/4 | 3/4 | 2 | 6 |
| R2FL06250A AITiN | 50215 | 3/4 | 3/4 | 2 | 6 |
| R4FL07500A | 10167 | 3/4 | 3/4 | 2 | 6 |
| R4FL07500A TiN | 20167 | 3/4 | 3/4 | 2 | 6 |
| R4FL07500A TiCN | 40167 | 3/4 | 3/4 | 2 | 6 |
| R4FL07500A AITiN | 50167 | 3/4 | 3/4 | 2 | 6 |
| R2FL07500B | 10217 | 3/4 | 3/4 | 3 | 6 |
| R2FL07500B TiN | 20217 | 3/4 | 3/4 | 3 | 6 |
| R2FL07500B TiCN | 40217 | 3/4 | 3/4 | 3 | 6 |
| R2FL07500B AITiN | 50217 | 3/4 | 3/4 | 3 | 6 |
| R4FL07500B | 10169 | 3/4 | 3/4 | 3 | 6 |
| R4FL07500B TiN | 20169 | 3/4 | 3/4 | 3 | 6 |
| R4FL07500B TiCN | 40169 | 3/4 | 3/4 | 3 | 6 |
| R4FL07500B AITiN | 50169 | 3/4 | 3/4 | 3 | 6 |
| R2FL10000 | 10219 | 1 | 1 | 2 | 6 |
| R2FL10000 TiN | 20219 | 1 | 1 | 2 | 6 |
| R2FL10000 TiCN | 40219 | 1 | 1 | 2 | 6 |
| R2FL10000 AITiN | 50219 | 1 | 1 | 2 | 6 |
| R4FL10000 | 10171 | 1 | 1 | 2 | 6 |
| R4FL10000 TiN | 20171 | 1 | 1 | 2 | 6 |
| R4FL10000 TiCN | 40171 | 1 | 1 | 2 | 6 |
| R4FL10000 AITiN | 50171 | 1 | 1 | 2 | 6 |
| R4FL10000A | 11275 | 1 | 1 | 3 | 6 |
| R4FL10000A TiN | 21275 | 1 | 1 | 3 | 6 |
| R4FL10000A TiCN | 41275 | 1 | 1 | 3 | 6 |
| R4FL10000A AITiN | 51275 | 1 | 1 | 3 | 6 |